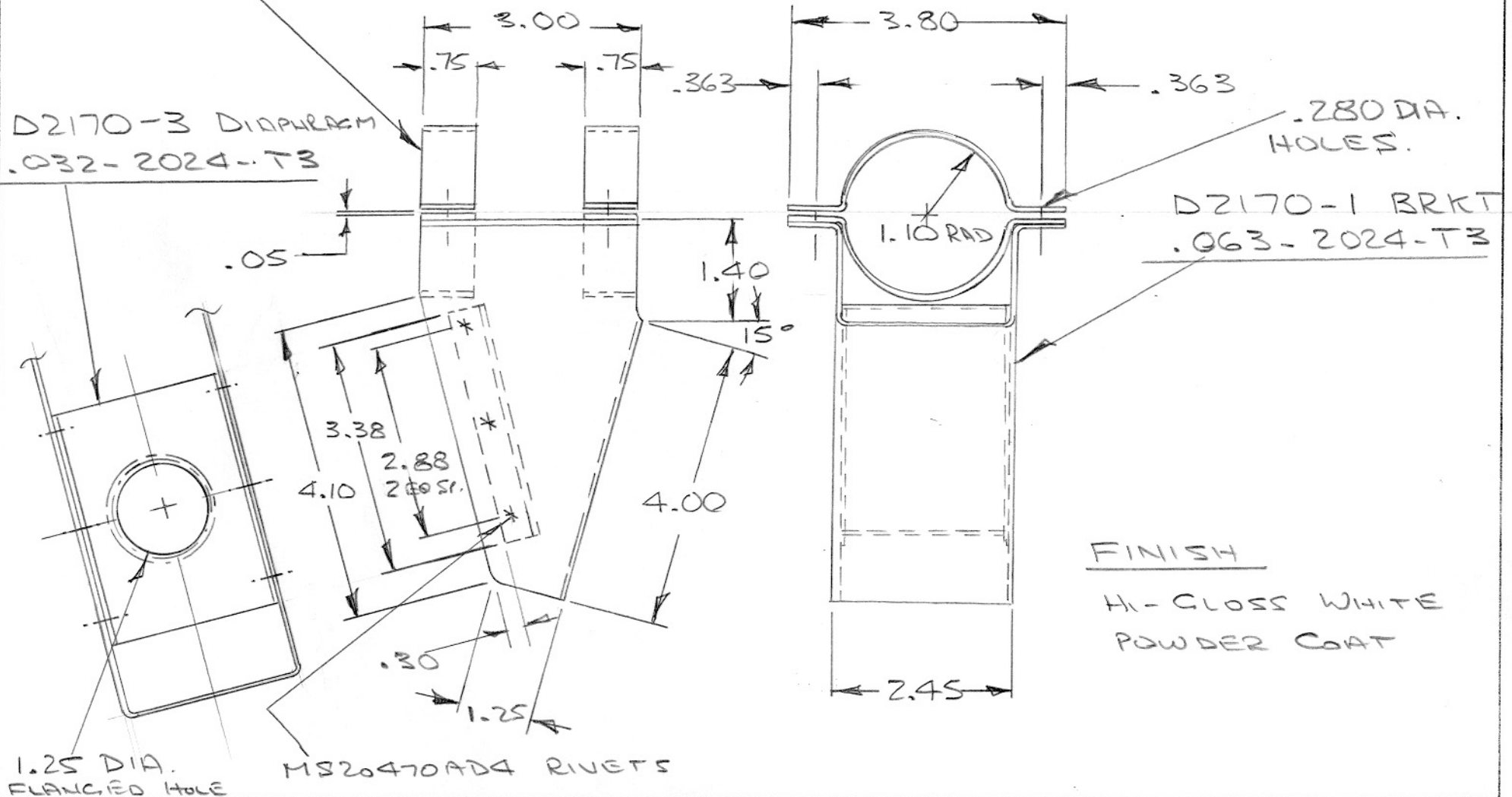


D2171 CLAMP (4) .063 - 304 STAINLESS ST'L

D2170-3 DIAPHRAGM
.032 - 2024 - T3



REVISION	CONTRACT NO.	DART DART AERO ACCESSORIES INC.	
	DRAWN	DATE	VANCOUVER CANADA
	DESIGN	CLIENT	
	CHECKED	TITLE	STEP BRACKET DETAILS
APPROVED	STRESS	CODE	DWG NO. D2170/D2171
DESCRIPTION OF CHANGE	CHECKED	SCALE	1:1
	CLIENT	SHT	1 OF 1
	REV.		

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REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	
GENERAL	LIMITS
1. DIMENSIONS ARE IN INCHES	1. TOLERANCES — XX ± .030
2. SURFACE ROUGHNESS 125	XXX ± .010
3. REMOVE SHARP EDGES .015 MAX	2. ANGLES ± .5°
4. THREADS PER INCH — 5 — 7742	3. PARALLELISM ± .002
5. HOLES PER AND 10387	4. ECCENTRICITY ± .005 MAX
	5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005